



SINOXX^{...}

STAINLESS STEEL

sij[•]

Stainless steel
SINOXX





sij | group

SIJ is a vertically integrated holding company, the leading steel manufacturer in Slovenia, and one of the largest stainless and special steel manufacturers in Europe. SIJ Group consists of the two largest steel companies in Slovenia (SIJ Acroni and SIJ Metal Ravne), other manufacturing and processing companies (SIJ Ravne Systems, SIJ SUZ), specialized service and sales centers across Europe and the USA, and companies for scrap steel collection and sales.

www.sij.si



INCREASE YOUR PRODUCT'S LIFE SPAN

The highest steel quality, based on world class production equipment and more than 400 years of experience in steel making.



DECREASE MACHINING COSTS

Narrow dimensional tolerances, exceeding international standards.



OPTIMIZE YOUR MANUFACTURING PROCESSES

Extensive range of mechanical treatment possibilities to find the best fit for your production process.



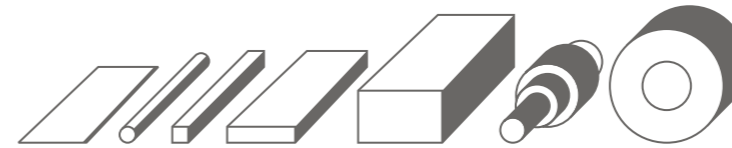
EXCEED YOUR CUSTOMERS' EXPECTATIONS

Strong in-house R&D Department and broad applied knowledge helps you get the best solutions for your customers' needs.



SINOXX

SINOXX



SINOXX represents a family of stainless steel products. The main advantages of SINOXX steels are: corrosion resistance, good weldability and formability, high thermal resistance, low life-cycle cost, full recycling and biological neutrality.

SINOXX products, produced by SIJ Group companies, are used in even the most demanding environments and applications in the following industries:

- Oil and gas
- Chemical and petrochemical
- Pulp and paper
- Energy
- Desalination
- Mining
- Automotive
- Household appliances
- Furniture
- Machinery and equipment

CORROSION RESISTANCE

SINOXX steels have excellent corrosion resistance. The brand comprises steels which contain more than 10.5 % chromium in solid solution, and nickel, molybdenum, titanium or niobium can be added to increase corrosion resistance. Some SINOXX steels are very stable in humid atmospheres and at the same time resistant to acidic and alkaline environments. Others maintain excellent corrosion resistance even at temperatures above 550 °C.

PRODUCT RANGE

SINOXX combines a wide range of stainless steel products. The diverse applicability of SINOXX steels depends on their chemical composition. A single steel product cannot meet all operational requirements. Under the SINOXX brand, we have developed various steels, each with some selected properties emphasized. Product durability and usability thus depend on the selection of an appropriate grade of steel. All SINOXX products are available in quenched or rolled condition.



Austenitic stainless steels are the most common. They are non-magnetic. In addition to 18 % of chromium, they also contain a minimum of 8 % of nickel which increases their corrosion resistance. The latter is markedly improved by alloying with molybdenum, thus forming a stable protective passivation oxide layer to provide additional protection. These steels are also characterised by excellent toughness and the maintenance of mechanical properties at very low temperatures.

Ferritic stainless steels are magnetic with a low carbon content. The main alloying element is chromium (between 13 % and 17 %); nickel is not added. Their main advantage is resistance to stress-corrosion cracking and atmospheric corrosion. Their advantage is a relatively low price, while special steps must be taken into consideration prior, during and after fusion welding.

Martensitic stainless steels have a ferritic structure in annealed condition, and a martensitic structure in quenched and tempered condition. Compared to conventional martensitic steel grades, they have improved corrosion resistance. These steels contain between 12 and 15 % of chromium and between 0.1 and 0.5 % of carbon. By adding molybdenum, their corrosion and wear resistance is increased. Steels containing between 0.1 and 0.25 % of carbon are mostly used in constructions which require corrosion resistance and enhanced mechanical properties. Steel grades with 0.3 % of carbon or more are used for cutting tools due to their high hardness and wear resistance.

Precipitation hardened stainless steels are iron-chromium-nickel alloys characterised by high strength which is obtained by precipitation hardening of the austenitic or martensitic structure. This enables alloying with one or more alloying elements, such as copper, aluminium, titanium, niobium and molybdenum.

Duplex stainless steels have a typical austenitic-ferritic microstructure in the ratio of 50:50 (commercial grade). The chromium content is approximately 22 %, and nickel content amounts to 5 %. These steels are additionally alloyed with molybdenum and nitrogen. They are characterised by very good mechanical properties, particularly yield strength and tensile strength. These steels are partly magnetic, and resistant to pitting and stress-corrosion cracking.

STEEL GRADES	SIJ DESIGNATION	WNR	DESIGNATION AISI/ ASTM	DESIGNATION EN	DESIGNATION GOST	QUARTO PLATES	HOT- AND COLD- ROLLED COILS AND SHEETS	FORGED AND ROLLED BARS FORGINGS	MACHINED FORGINGS	COLD-DRAWN / GROUND BARS	COLD- DRAWN WIRE	OLD DESIGNATION METAL RAVNE
AUSTENITIC	SINOXX 4301	1.4301	304	X5CrNi18-10	12X18H9	•		•	•	•	•	PK11EX
	SINOXX 4305	1.4305	303	X8CrNiS18-9		•		•	•	•	•	PK11S
	SINOXX 4306	1.4306	304L	X2CrNi19-11	06X18H11	•		•	•	•	•	
	SINOXX 4307	1.4307	304L	X2CrNi18-9	04X18H10	•		•	•	•	•	
	SINOXX 4307 machinability	1.4307	304L	X2CrNi18-9		•		•	•			
	SINOXX 4310	1.4310	301	X12CrNi17-7						•	•	PK11VZ
	SINOXX 4311	1.4311	304LN	X2CrNiN18-10		•						
	SINOXX 4315	1.4315	304N	X5CrNiN19-9		•						
	SINOXX 4541	1.4541	321	X6CrNiTi18-10	08X18H10T	•		•	•	•	•	PK11SP
	SINOXX 4550	1.4550	347 / 347 H	X6CrNiNb18-10	08X18H12B	•		•	•			PK11NB
	SINOXX 4878	1.4878	321H	X8CrNiTi18-10	12X18H10T / 08X18H10T	•						
	SINOXX 4948	1.4948	304H	X6CrNi18-10		•						
AUSTENITIC WITH MO	SINOXX S471		317L			•						
	SINOXX 4401	1.4401	316	X5CrNiMo17-12-2		•		•	•	•	•	PK12
	SINOXX 4404	1.4404	316L	X2CrNiMo17-12-2		•		•	•	•	•	PK12
	SINOXX 4404 machinability	1.4404	316L	X2CrNiMo17-12-2		•		•	•			
	SINOXX 4406	1.4406	316LN	X2CrNiMoN17-12-2		•						
	SINOXX 4432	1.4432	316L	X2CrNiMo17-12-3		•		•	•			
	SINOXX 4435	1.4435	316L	X2CrNiMo18-14-3	03X17H14M3	•		•	•			PK327
	SINOXX 4436	1.4436	316L	X3CrNiMo17-13-3		•		•	•			
	SINOXX 4438	1.4438	317L	X2CrNiMo18-15-4		•						
	SINOXX 4441	1.4441		X2CrNiMo18-15-3				•				PK332
	SINOXX 4560	1.4580	316Cb	X6CrNiMoNb17-12-2				•	•			PK12NB
	SINOXX 4571	1.4571	316Ti	X6CrNiMoTi17-12-2	10X17H13M2T	•		•	•			PK12SP
SINOXX 4919	1.4919	316H			•				•	•		
HEAT- RESISTANT AUSTENITIC	SINOXX 4828	1.4828		X15CrNiSi20-12		•		•	•			PK15
	SINOXX 4833	1.4833	309/309S/309H	X12CrNi23-13		•						
	SINOXX 4835	1.4835	S30815	X9CrNiSiN11-2		•				•	•	
	SINOXX 4841	1.4841	314	X15CrNiSi25-21		•		•	•	•	•	PK19
	SINOXX 4845	1.4845	310/310S/310H	X8CrNi25-21	20X23H18	•						
	SINOXX 4864	1.4864	330	X12NiCrSi36-16				•	•			PK20
HEAT- RESISTANT FERRITIC	SINOXX 4713	1.4713		X10CrAlSi7		•	•	•	•			X10CrAl7
	SINOXX 4724	1.4724		X10CrAlSi13		•	•	•	•			PK924
	SINOXX 4742	1.4742		X10CrAlSi18		•	•	•	•			PK925
	SINOXX 4746	1.4746				•	•					
	SINOXX 4762	1.4762		X10CrAlSi25		•	•	•	•			PK10

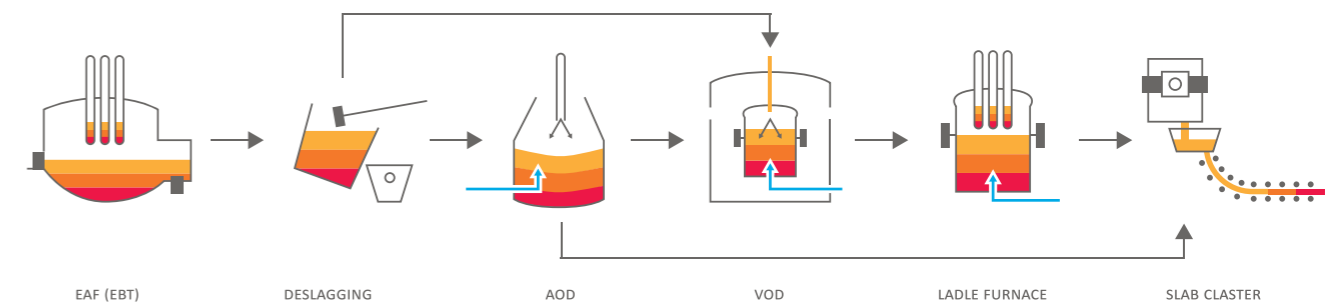
STEEL GRADES	SIJ DESIGNATION	WNR	DESIGNATION AISI/ ASTM	DESIGNATION EN	DESIGNATION GOST	QUARTO PLATES	HOT- AND COLD- ROLLED COILS AND SHEETS	FORGED AND ROLLED BARS FORGINGS	MACHINED FORGINGS	COLD-DRAWN / GROUND BARS	COLD- DRAWN WIRE	OLD DESIGNATION METAL RAVNE
FERRITIC	SINOXX 4000	1.4000	403/405/410S/429	X6Cr13		•		•	•			PK1
	SINOXX 4002	1.4002	405	X2CrNi12		•						
	SINOXX 4003	1.4003		X2CrNi12		•				•	•	
	SINOXX 4016	1.4016	430	X6Cr17		•		•		•	•	PK336
	SINOXX 4105	1.4105	430F	X6CrMoS17				•		•	•	PK331
	SINOXX 4138	1.4138		X120CrMo29-2				•				PK324
	SINOXX 4510	1.4510	439	X3CrTi17		•		•				PK328
	SINOXX 4512	1.4512	S40910/S40920	X2CrTi12		•						
MARTENSITIC	SINOXX 4005	1.4005	416	X12CrS13				•	•	•	•	PK333
	SINOXX 4006	1.4006	403/410	X12Cr13	12X13	•		•	•	•	•	PK330
	SINOXX 4021	1.4021	420	X20Cr13		•		•	•			PK3
	SINOXX 4028	1.4028	420	X30Cr13		•		•		•	•	PK4
	SINOXX 4031	1.4031								•	•	
	SINOXX 4034	1.4034	420	X46Cr13		•		•	•	•	•	PK4EX
	SINOXX 4057	1.4057	431	X17CrNi16-2				•	•	•	•	PK2SP
	SINOXX 4104	1.4104	430F	X14CrMoSi7				•	•	•	•	PK339
	SINOXX 4112	1.4112	440B	X90CrMoV18				•	•	•	•	OCR6
	SINOXX 4116	1.4116	440A	X50CrMoV15				•	•			PK5
	SINOXX 4122	1.4122		X39CrMo17-1				•	•			PK335
	SINOXX 4125	1.4125	440C	X105CrMo17				•	•			PK348
	SINOXX 4313	1.4313	S41500	X3CrNiMo13-4		•		•	•			PK340
	SINOXX 4418	1.4418		X4CrNiMo16-5-1		•						
	SINOXX 4922	1.4922		X22CrMoV12-1				•	•			PT929
	SINOXX E770	1.4021						•	•			PK3NI
	SINOXX E870			403/410				•	•			PK330Nb
PRECIPITATION HARDENED	SINOXX 4542	1.4542	630	X5CrNiCuNb16-4		•		•	•			PK346
DUPLEX / SUPERDUPLEX	SINOXX 433G				08X22H6T	•						
	SINOXX 446G				08X21H6M2T	•						
	SINOXX 4462	1.4462	2205	X2CrNiMoN22-5-3	03X22H5AM3	•		•	•			PK338
	SINOXX 4362	1.4362	2304	X2CrNiN23-4		•						
	SINOXX 4410	1.4410	2507	X2CrNiMoN25-7-4		•						

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SIJ ACRONI is the largest Slovenian steel manufacturer, producing steel by recycling scrap in an electric arc furnace, casting it on a continuous caster and rolling it into quality flat-rolled steel products.

With our modern plate mill, we are able to offer plates up to 2500 mm in width. Besides stainless plates, we also produce ferritic hot- and cold-rolled coils and sheets, and other high added value non-stainless flat-rolled products.



DIMENSIONAL RANGE

	Quarto plates	
Thickness [mm]	8	9–130
Width [mm]	1000–2000	1000–2500
Length [mm]	2000–12000	2000–12000
Weight [mm]	max. 9600 kg	max. 8900 kg

	Hot-rolled coils and sheets	Cold-rolled coils/sheets
Thickness [mm]	3.0–6.0	0.5–3.0
Width [mm]	1000	1000
Sheet length [mm]	2000–6000	2000–6000
Coil weight [kg/mm width]	6–8	6–8
Internal diameter [mm]	508–610	508–610

TYPE OF PROCESS ROUTE AND SURFACE FINISH OF THE PRODUCTS (EN 10088-2)

Symbol	Type of condition	Surface finish	Notes
1D	Hot-rolled, heat-treated, pickled	Free of scale	Usually standard for most steel grades; also, a common finish for further processing.
1C	Hot-rolled, heat-treated, not descaled	Covered with rolling scale	Suitable for parts which will be descaled or machined in subsequent production or for certain heat-resisting applications.
HOT-ROLLED 1C	Hot-rolled, heat-treated, not descaled	Covered with rolling scale	Suitable for parts which will be descaled or machined in subsequent production or for certain heat-resisting applications.
COLD-ROLLED 2C	Cold-rolled, heat-treated, not descaled	Smooth with scale from heat treatment	Suitable for parts which will be descaled or machined in subsequent production or for certain heat-resisting applications.

APPROVALS, STANDARDS AND CERTIFICATES

SIJ Acroni follows international standards to assure a high level of quality, as shown by the various approvals and certificates awarded to us by trusted certification authorities.

MANAGEMENT SYSTEM CERTIFICATES

SYSTEM:	ISO 9001 Quality management systems
	ISO 14001 Environmental management systems
	OHSAS 18001 Occupational Health and Safety Assessment Series
	ISO 50001 Energy management systems
LABORATORIES:	EN ISO/IEC 17025 Competence of testing and calibration laboratories

PRODUCT APPROVALS

CERTIFIER	APPROVAL	FOR
TÜV SÜD INDUSTRIE SERVICE	AD 2000-Merkblatt W0/TRD 100	Plates, coils, sheets cut from coils and slabs of ferritic, austenitic and ferritic-austenitic steels
TÜV SÜD INDUSTRIE SERVICE	Pressure Equipment Directive 97/23/EC	Plates, coils, sheet cut from coils and slabs of ferritic, austenitic and ferritic-austenitic steels
TÜV SÜD INDUSTRIE SERVICE	Construction Products Directive (CPD) 89/106/EEC	Hot-rolled products of structural steels; Sheet/plate and strip of corrosion resisting steels acc. to EN 10025-1, 2, 6 / EN 10088-4
DNV GL	Manufacturer certificate in acc. with DNV GL rules for classification – Ships	Steelmaking and rolled steel products made of normal and high strength steels, steels for boiler and pressure vessels and stainless steel
LLOYD'S REGISTER	LR requirements	Steelmaking and plates of ferritic and austenitic steels
TÜV SÜD INDUSTRIE SERVICE	NORSOK M-650 requirements	Plates of duplex steels acc. to ASTM A240/A240M UNS S32205 MDS D45 REV. 5
TÜV SÜD INDUSTRIE SERVICE	NORSOK M-650 requirements	Plates of superduplex acc. to UNS 32750, MDS D55 REV. 5
BUREAU VERITAS	Recognition of test laboratory for material testing and non-destructive testing	Testing of steel for pressure vessels, structural steel, stainless steel and duplex
RUSSIAN MARITIME REGISTER OF SHIPPING	Recognition certificate for manufacturer, Rules (2013), Vol. 2, part XIII	Hot-rolled stainless steel plates for grades AISI 321, ASTM A240/A240 M/ED.12 GOST 5632-72, 7350-77, 19903-74

MATERIAL PRODUCTION STANDARDS

EN 10028-7	Flat products made of steels for pressure purposes – Part 7: Stainless steels
EN 10088-2	Stainless steels – Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes
EN 10088-4	Stainless steels – Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes
EN 10095	Heat-resisting steels and nickel alloys
ASME BOILER AND PRESSURE VESSEL CODE SA-240/SA-240M	Specification for chromium and chromium-nickel stainless steel plate, sheet, and strip for pressure vessels and for general applications
ASTM A240/A240M	Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
ASTM A167	Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A693	Standard Specification for Precipitation-Hardening Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
GOST 5632	Stainless steels and corrosion resisting, heat-resisting and creep resisting alloys – Grades
GOST 7350	Corrosion-resistant, heat-resistant and high-temperature steel plate – Specifications

DIMENSIONAL STANDARDS

EN ISO 9444-2	Continuously hot-rolled stainless steel – Tolerances on dimensions and form – Part 2: Wide strip and sheet/plate
EN ISO 9445-2	Continuously cold-rolled stainless steel – Tolerances on dimensions and form
EN ISO 18286	Hot-rolled stainless steel plates – Tolerances on dimensions and shape
ASTM A480/A480M	Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
GOST 19903	Hot-rolled steel sheets – Dimensions

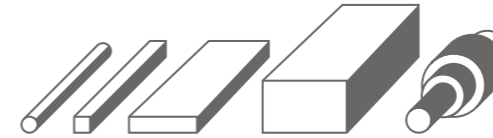
CORROSION RESISTANCE STANDARDS

EN ISO 3651	Determination of resistance to intergranular corrosion of stainless steels – Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels – Corrosion test in media containing sulfuric acid
EN ISO 15156-3	Petroleum and natural gas industries – Materials for use in H ₂ S-containing environments in oil and gas production – Part 3: Cracking-resistant CRAs (corrosion-resistant alloys) and other alloys
ASTM A262	Standard Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels
NACE MR0103	Materials Resistant to Sulfide Stress Cracking in Corrosive Petroleum Refining Environments
NACE MR0175	Petroleum and natural gas industries – Materials for use in H ₂ S-containing environments in oil and gas production – Part 1: General principles for selection of cracking-resistant materials
GOST 6032	Corrosion-resistant steels and alloys – Test methods of inter-crystalline corrosion resistance

CERTIFICATION STANDARDS

EN 10204 codes for inspection documents:	
3.1	Manufacturers inspection
3.2	Notified body inspection or third-party inspection

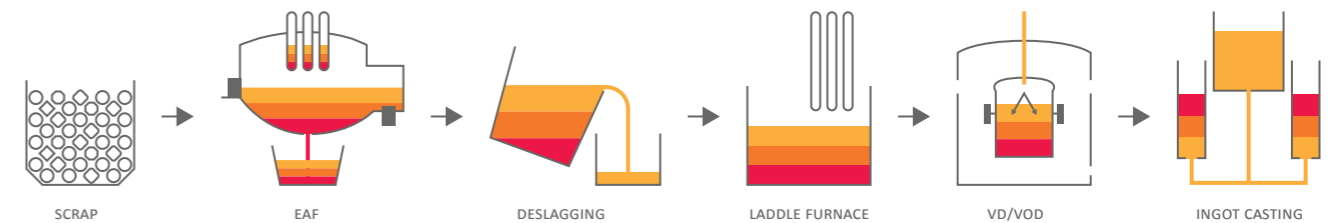
sij | metal ravne



SIJ METAL RAVNE, the second largest Slovenian steel manufacturer, produces steel in an electric arc furnace, casting it into ingots and rolling or forging it into quality long steel products.

We make martensitic, ferritic, austenitic and precipitation hardening steels. Besides stainless, SIJ Metal Ravne is also a widely recognized producer of tool, high speed and special structural steels.

For the most challenging conditions, we offer steel grades made according to the ESR method.



ROUND

Rolled	Ø 16 – 105 mm (0.63" – 4.13"), L = 3000 – 6000 mm (9.84 ft – 19.67 ft), according to EN 10060
Peeled/peeled&polished	Ø 15 – 80 mm (0.59" – 3.15"), L = 2500 – 6000 mm (8.20 ft – 19.67 ft), according to EN 10278
Ground/ground&polished	Ø 7 – 80 mm (0.28" - 3.15"), L = 2000 – 4000 mm (6.56 ft – 13.11 ft), according to EN 10278
Forged&peeled	Ø 105 – 205 mm (4.14" - 8.07"), L = 2000 – 6000 mm (6.56 ft – 19.67 ft), tol. +1 /-0 mm (+0.04"/-0")
Forged&turned:	Ø 206 – 300 mm (8.11" - 11.81"), L = 2000 – 6000 mm (6.56 ft – 19.67 ft), tol. +2 /-0 mm (+0.08"/-0") Ø 301 mm - 610 mm (11.85" – 24.01"), L = 2000 – 6000 mm (6.56 ft – 19.67 ft), tol +3mm/-0mm

FLAT

Rolled EN 10058	width 40 – 150 mm (1.57" – 5.91") × thickness 7 – 65 mm (0.28" – 2.56"), L = 3000 – 6000 mm (9.84 ft – 19.67 ft)
Rolled DIN59200	width 151 – 255 mm (5.94" – 10.04") × thickness 15 – 65 mm (0.59" – 2.56"), L = 3000 – 6000 mm (9.84 ft – 19.67 ft) surface: sandblasted
Forged DIN 7527/6	square 100 – max 400 mm (3.94" – max 15.75"), L = 2000 – 6000 mm (6.56 ft – 19.67 ft), flat width 100 – 1200 mm (3.94" – 47.24") × thickness 100 – max. 90000 mm ² (3.94"– max. 139.50"²)
Forged&milled (tol. + 2 / - 0 mm)	square 100 – max 400 mm (3.94" - max 15.75"), L = 2000 – 6000 mm (6.56 ft – 19.67 ft), flat width 100 – 1200 mm (3.94" – 47.24") × thickness 100 – max. 90000 mm ² (3.94"–max. 139.50"²)



OPEN-DIE MACHINED FORGINGS

Machined forgings produced by SIJ include rolls, shafts, mandrels, sleeves and bushes, rings and plates.

All open-die forgings can be subjected to heat treatment (normalizing, soft annealing, hardening&tempering, quenching, etc.) and machining by

- turning
- milling
- drilling

Our staff is highly skilled working on advanced quality testing equipment (US, hardness, MT, test of mechanical properties, microstructure, etc.).

DIMENSIONAL RANGE OF FORGINGS

Rolls, axles, shafts

max. dia.	1000 mm (39.37")
max. length	10000 mm (32.8 ft)
max. weight	20000 kg (44.093 lbs)

Rings, discs

max. external dia.	2000 mm (90.55")
max. weight	15000 kg (32.8 ft)

Bushes

max. dia.	1400 mm (55.12")
max. length	2200 mm (7.87 ft)
max. weight	15000 kg (33.060 lbs)

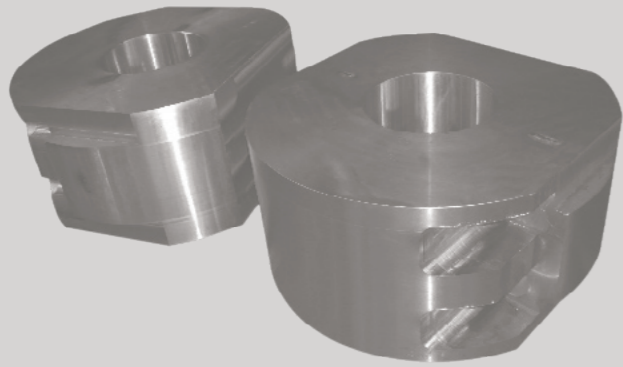


APPLICATION AREAS

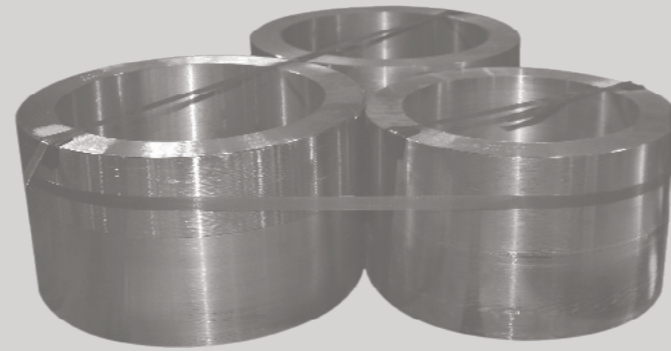
- Mechanical engineering (rolls, shafts...)
- Hot-forming rolls (for steel, aluminium, aluminium foil, ...)
- Mining industry (shafts, gears...)
- Car industry (dies, frames...)
- Shipbuilding industry (shafts, stabilizers ...)
- Metallurgical industry (tools, mandrels, extrusion sleeves...)
- Metalworking industry (sleeves, rings for cutting dies)
- Energy industry (turbine shaft housing, sealing rings, shafts, ...)
- Oil&gas industry (tubes, connectors...)
- Graphic industry (rolls for newspaper printing,...).

GRADE RANGE

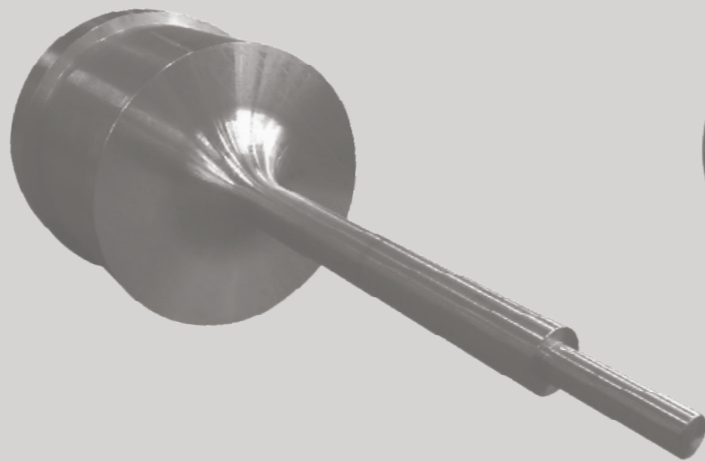
SINOXX™ **SIQUAL**™ **SIMOLD**™ **SITHERM**™ **SIHARD**™



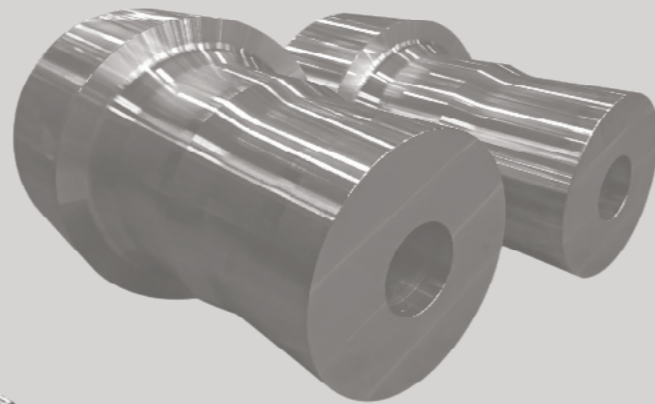
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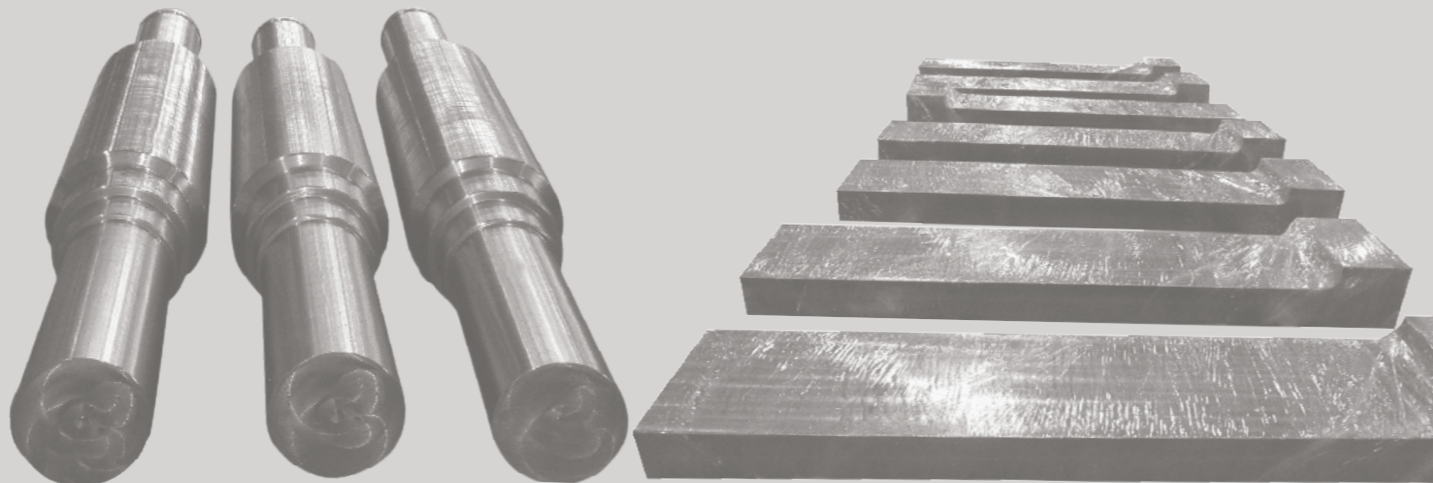
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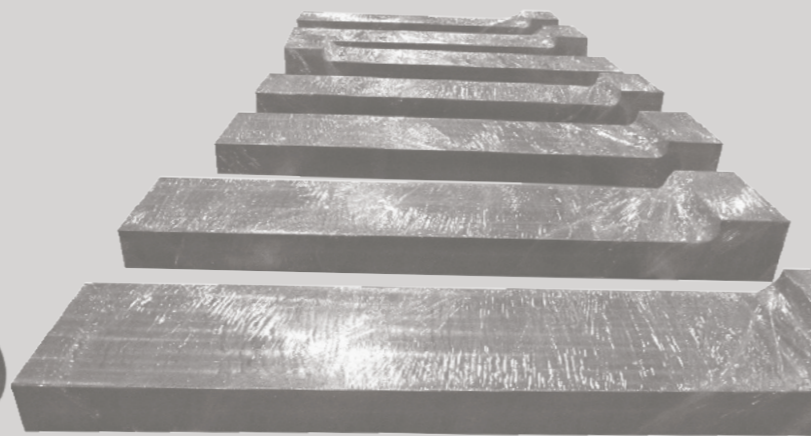
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4



5



6

1 TURBINE SHAFT HOUSING

SIQUAL 1151; W.Nr. 1.1151; AISI 1022

Dim: D800×400 mm (31.49" × 1.3 ft)

SIQUAL 1151

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.20	max. 0.40	0.55	max. 0.40	max. 0.10	max. 0.40	/	/	(Cr+Mo+Ni)= max. 0.63

2 SLEEVES FOR SEALING RINGS

Dim: D450/370×350 mm (17.71"/14.56" × 1.14 ft)

SINOXX 4021; W.Nr. 1.4021; AISI 420

SINOXX 4021

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.20	max. 1.0	max. 1.50	13.0	/	/	/	/	/

3 VALVE SPINDLE

Dim: D700×1620 mm (27.56" × 5.31 ft)

SINOXX 4923; W.Nr. 1.4923; X22CrMoV12

SINOXX 4923

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.22	max. 0.5	0.65	12.00	1.00	0.55	0.30	/	/

4 INLET STUB

Dim: D820/540×1205 mm (D32.28"/21.26" × 3.95 ft)

SINOXX 4903; W.Nr. 1.4903; AISI A213/P91

SINOXX 4903

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.10	0.35	0.45	9.00	0.95	max. 0.4	0.20	/	Nb=0.08, N=0.05

5 ROLLS FOR PRINTING MACHINES

Dim: D400×2550 mm (D15.74" × 8.36 ft)

SINOXX 4006; W.Nr. 1.4006; AISI 410

SINOXX 4006

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.12	max. 1	max. 1.5	12.50	/	0.75	/	/	/

6 ELEMENTS OF A WINDING MACHINE FOR SHEET METAL

Dim: 530×265×2525 mm (20.86" × 10.43" × 8.28 ft)

SINOXX 4923; W.Nr.1.4923, X22CrMoV12

SINOXX 4923

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.22	max. 0.5	0.65	12.00	1.00	0.55	0.30	/	/



SIJ STEEL SERVICE AND PROCESSING DIVISION

At the SIJ Group we make our customers the focus of our everyday activities, so we are constantly looking for ways to get closer to our customers, to understand their needs and to improve our services to best meet their demands. The SIJ Steel Service and Processing Division is oriented toward professional service, quick delivery and a high level of flexibility.

Located in key markets, the SIJ Steel Service and Processing Division member companies offer technical support and services, such as cutting, surface grinding, edge preparation, straightening and shearing.

When quick delivery and reliable professional service are required, the SIJ Steel Service and Processing Division companies are your answer.

CUSTOM MADE SHAPES, HIGH FLEXIBILITY, QUICK DELIVERY

SIJ NIRO WENDEN,
WENDEN, DE

SIJ GRIFFON & ROMANO,
CORSICO, IT

SIJ AMERICAS,
NEW JERSEY, US



sij | niro wenden

PRECISION-ENGINEERED PRODUCTION AND FULLY-AUTOMATED ORDER PROCESSING SYSTEMS COMBINED WITH STATE-OF-THE-ART LOGISTICS COME AS STANDARD.

Founded in 1994, SIJ NIRO Wenden GmbH is currently one of the leading stainless steel processors on the German and international markets, with the potential to process plates of up to 150 mm (5.91") in thickness. As a part of SIJ the Steel Service and Processing Division, and in conjunction with its specialist partners, SIJ NIRO Wenden covers an extensive range of stainless steel blanks and machining options, and offers a complete supply program for stainless steel fabricators from a single source.

Precision-engineered production and fully-automated order processing systems combined with state-of-the-art logistics come as standard.

Special priority is given to the regular availability of special and heat resistant materials. This guarantees efficient on-time delivery of precision cut blanks and unit weights from a few grams to several tonnes. By offering additional services such as edge preparation for welding and surface grinding, SIJ NIRO Wenden is able to meet a wide variety of commercial and technical requirements.

SERVICE OVERVIEW

- Plasma cutting
- Waterjet cutting
- Laser cutting
- Shearing
- Straightening with multi-roll flattener
- Hydraulic straightening
- Surface grinding (dry)
- Edge preparation



sij | griffon & romano

Since 1954, Griffon & Romano has been pursuing a constant policy of modernization by the timely application of every technological innovation. Today Griffon & Romano is considered a company of primary importance in the field of stainless steel in Italy, particularly in plasma and mechanic cutting. With a full complement of appropriate machinery, the company has reached a high qualitative level, ensuring its ability to satisfy the requirements of the most demanding customers.

Being able to process plates up to 150 mm (5.91") thick and up to 3000 mm (118.11") wide gives us a high level of flexibility, meeting all the diverse needs of our clients: from the cutting of very small to large pieces in custom forms, and from a minimal batch of one piece up to serial production. We use plasma high definition and saw cutting technology to produce customized stainless steel from 8 mm (0.32") to 150 mm (5.91") thick. The wide range of stainless steel and complementary products in stock ensures fast delivery of all products. This, along with our high cutting quality, are the features most appreciated by our customers.

SERVICE OVERVIEW

- Plasma cutting
- Saw cutting
- Hydraulic straightening
- Deburring
- Shearing



Since its inception in 1991, SIJ Americas, has been a major sales, marketing and metallurgical engineering company, servicing the specialty steel, tool steel and stainless steel industries in the USA, Canada, and Mexico. As a wholly owned supply division for SIJ group companies, including SIJ Acroni and SIJ Metal Ravne, SIJ Americas has become one of the major suppliers for specialty steels in the power generation, petrochemical, tooling, automotive, oil and gas, food equipment, turbine blade and nuclear industries through out North America.

We are able to service multi layered supply chains with mill direct shipments, mill depot stock and customer specific programs to ensure total service to our customers. We also offer metallurgical engineering services to aid in developing new grades or end uses, failure analysis, customer joint calls and product analysis.

SIJ Americas supplies stainless plates and bars in 300 series, 400 series, 500 series, PH grades, hi temp grades, tool steel in all ASTM A 681, a 600 grades and alloy steel from 4140 to 8630 mod and can supply custom-made solutions based on customer chemistries relying on our experience with over 900 grades offered to better service our customers' needs.

SERVICE OVERVIEW

- sales coverage throughout North America
- joint call sales and marketing
- metallurgical engineering / quality / R&D services
- depot stock / specialized stock programs

TRUSTED BY THE BEST

ANDRITZ

WEISSTALER
BÖDENPRESSWERKE

JACQUET

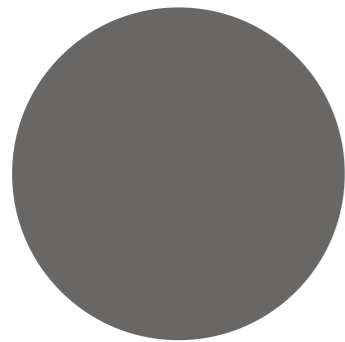
ASPARSOPI


HOLTEC
INTERNATIONAL

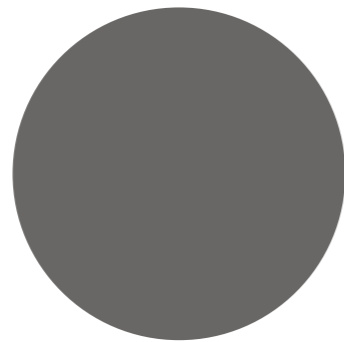
 **INOX
TECH**


FIB *industries*

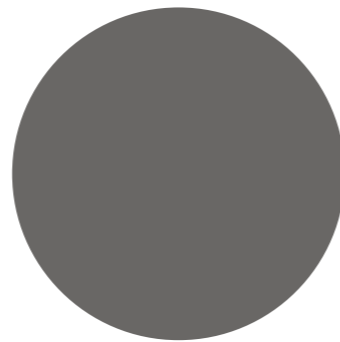
Our work is never truly done; we are a part of an endless process. This is symbolised by the **three dots** in our corporate logo, and the logos of each SIJ Group product and service brand. **Three dots represent three values.** Each one stands firmly on its own, and they all stand together, forever. As a sign of trust and quality, they symbolise our three main values, which define who and what we are.



CUSTOMISATION.



DILIGENCE.

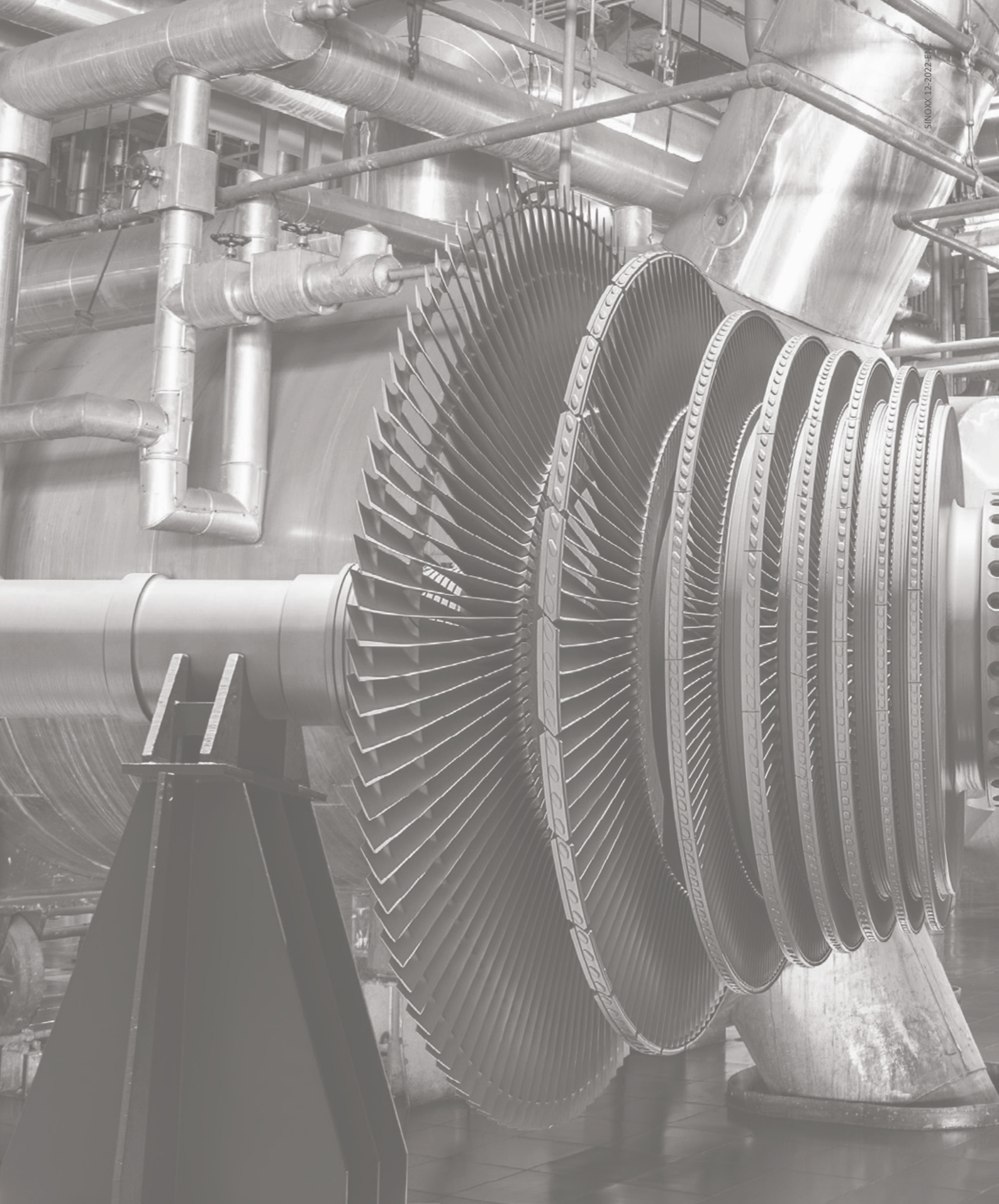


RELIABILITY.

sij | group



**THE BEST THINGS IN THE WORLD
CONTAIN SLOVENIAN STEEL**



SINOXX 12-2022 EN

SIJ Group

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